

PAC Machine Edition

Version 9.80

ver. 9.8



PAC Machine Edition

Install Machine Edition
Install Change Management

Important Product Information

Browse the DVD

Exit

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Warnings and Caution Notes as Used in this Publication

WARNING

Warning notices are used in this publication to emphasize that hazardous voltages, currents, temperatures, or other conditions that could cause personal injury exist in this equipment or may be associated with its use.

In situations where inattention could cause either personal injury or damage to equipment, a Warning notice is used.

CAUTION

Caution notices are used where equipment might be damaged if care is not taken.

Note: *Notes merely call attention to information that is especially significant to understanding and operating the equipment.*

These instructions do not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met during installation, operation, and maintenance. The information is supplied for informational purposes only, and Emerson makes no warranty as to the accuracy of the information included herein. Changes, modifications, and/or improvements to equipment and specifications are made periodically and these changes may or may not be reflected herein. It is understood that Emerson may make changes, modifications, or improvements to the equipment referenced herein or to the document itself at any time. This document is intended for trained personnel familiar with the Emerson products referenced herein.

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PAC Product Information

Product	Version
PAC Machine Edition Logic Developer PLC QP+ (View / PC)	9.80
PAC Change Management Server Client Scheduler Engine	9.80
PAC Productivity Suite ¹	3.80
Note ¹ PAC Productivity Suite is made up of several chained installs that will install the required components and is only available from the PPS Disk.	

Product	Version	Engineering Workstation	Operator Console	Application Server	System Server
PME (LD PLC)	9.80	√			
HMI (CIMPPLICITY)	10.00	√	√	√	
EGD Driver	7.40k	√	√	√	√
EGD Tools	6.01	√	√	√	√

Release Notes

When upgrading from Versions of PAC Machine Edition older than 9.0 your PME window settings and system options may be reset.

For PAC Productivity Suite users, an advisory has been issued for CIMPLICITY 10.0. Please refer to the following links:

- <https://www.us-cert.gov/ics/advisories/icsa-20-098-02>
- https://digitalsupport.ge.com/communities/en_US/Article/GE-Digital-Security-Advisory-GED-20-02

Fixed Issues

A detailed history can be found on the support page:

https://emerson-mas.force.com/communities/en_US/Article/Machine-Edition-Latest-available-SIMs-Landing-Page

New Features

General

Licensing

The licensing model used in Machine Edition has changed. The activation codes used for previous releases will not work with version 9.80. Please contact your sales representative or technical support if you need to upgrade an existing license.

General Contact Information

Home link: <http://www.emerson.com/industrial-automation-controls>

Knowledge Base: <https://www.emerson.com/industrial-automation-controls/support>

Technical Support

Americas

Phone: 1-888-565-4155
1-434-214-8532 (If toll free option is unavailable)

Customer Care (Quotes/Orders>Returns): customercare.mas@emerson.com
Technical Support: support.mas@emerson.com

Europe

Phone: +800-4444-8001
+420-225-379-328 (If toll free option is unavailable)

Customer Care (Quotes/Orders>Returns): customercare.emea.mas@emerson.com
Technical Support: support.mas.emea@emerson.com

Asia

Phone: +86-400-842-8599
+65-6955-9413 (All other Countries)

Customer Care (Quotes/Orders>Returns): customercare.cn.mas@emerson.com
Technical Support: support.mas.apac@emerson.com

Any escalation request should be sent to: mas.sfdcescalation@emerson.com

Note: If the product is purchased through an Authorized Channel Partner, please contact the seller directly for any support.

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